

# **ARRC Workgroup Structure**

The three workgroups work together to build a structured and coordinated approach to Recall Readiness. Each group plays a distinct role, but their work is closely interconnected to ensure effective recalls.

## Data

Defines a universal Data Set that ensures consistency across the supply chain. Receives input from the Process group on necessary data fields, and provides guidance to the Process and Simulations groups on how the Data Set should be integrated into recall operations.

#### Process

Identifies all areas that should be included in a comprehensive Recall Process and develops a framework for how recalls should be managed across stakeholders. Works with the Data group to determine the best way to implement the data set and collaborates with the Simulations group to incorporate process considerations based on real-world practice.

## Simulation

Creates a guide for how realworld Recall Simulations should be conducted, including how supply chain partners should practice recalls together, recognizing that each company plays a different role in the process. Provides input to the Process and Data groups on implementation of recall procedures.

## Implementation

All groups should include a focus on implementation in their work, providing direction on how the Recall Data Set, Recall Process, and Recall Simulations should be effectively used to create Recall Ready Communities.



# **ARRC Recall Readiness Model**

The Recall Readiness Model provides supply chains with a blueprint for more connected, efficient, and effective recalls . Use of the recommendations will vary based on supply chain structure and company operations, allowing for flexibility in implementation while ultimately supporting the development of Recall Ready Communities.

### Data

A universal Recall Data Set that is used to execute recalls. The Recall Process defines how the Recall Data Set is implemented, and the Recall Simulation uses practice to ensure accuracy. Companies may not need to use the Recall Data Set in its entirety depending on the scope of a recall or the product specifics.

#### Process

The Recall Process provides a framework for executing recalls that starts with decision-making procedures and extends through reporting and end-of-event evaluation. Companies may apply areas of the Recall Process differently based on their position in the supply chain.

### Simulation

The Recall Simulation shows companies how to practice executing all areas of the Recall Process with their supply chain. A company's position in the supply chain will determine the role they play (e.g. a manufacturer initiates the exercise while the retailer participates in their supplier's event).

## Implementation

Recall Ready Communities implement the Recall Process using the Recall Data Set, having practiced and refined with the Recall Simulation - resulting in fast, accurate, effective recalls when needed. End-of-event procedures should include evaluation that identifies needed adjustments to the Community's Recall Process, that they then practice in resulting Recall Simulations.